Acceptance Sampling Plans for Process Validation and Production Lot Monitoring

Description: This webinar will cover acceptance sampling plans for process validation and production lot acceptance. Sampling plans for attribute data are the primary focus although variable acceptance sampling plans are presented as well. The binomial distribution and its use in developing Operating Characteristic (OC) curves will be discussed.

Objectives of the Presentation:
- Understand the acceptance sampling problem and objectives
- Understand the necessary inputs and how to specify them for generating a sampling plan
- Learn how to quantify the risks of making mistakes that are inherent in any acceptance sampling plan
- Guidelines for establishing quality levels (for process validation vs. production)
- Understand key characteristics of a generated sampling plan
- Compare alternate sampling plans
- Understand alternatives to acceptance sampling for controlling quality

Why should you Attend:
Personnel involved in process validation and production control often rely on sampling methods to determine the suitability of a process before moving to production (process validation) or for checking production lots for acceptance. This webinar will provide details regarding the generation of sampling plans that meet the desired statistical properties. Participants will be able to understand the key inputs and issues involved in determining acceptance sampling plans. Although software is generally used to generate sampling plans, participants will gain useful insight into the methodology and its use in typical applications.

The course will detail:
- Key inputs to determining sampling plans (AQL, RQL, consumer’s and producer’s risks)
- Key characteristics of the generated sampling plans (such as average outgoing quality)
- Double sampling plans
- Several example applications of acceptance sampling
- The use of statistical process control and process capability methods as an alternative to variable acceptance sampling plans


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